



Caribbean  
Paint  
Factory  
Aruba Inc.

## SILICA TEC PRIMER®

High Performance Interior & Exterior Seamless Coating  
8230X

### DESCRIPTION

A high solids sandy waterborne premium paint like primer designed to penetrate and not seal the surface. Features a strong adhesion with almost any building material commonly used in the construction industry. Highly breathable, and applied as the first coat in roller finishes.

### FEATURES

- ▶ Extremely durable
- ▶ Good hiding power
- ▶ Very strong adhesion
- ▶ High perm rate through breathable coatings matrix structure.
- ▶ Durable and washable
- ▶ Very low V.O.C.
- ▶ Formulation engineered to eliminate virtually all food sources for organism growth.
- ▶ Mold and mildew warranted.

### COMPOSITION

- ▶ 100% Acrylic Resin in combination with Advanced Technology
- ▶ Titanium Dioxide and extender pigments
- ▶ Not manufactured with lead or mercury containing materials

### SPECIFICATION DATA

**Color:**  
White & Custom colors

**Finish:**  
Flat

**Clean up solvent:**  
Tap water

**Density:**  
1.49 g/cm<sup>3</sup>

**VOC:**  
0.20 lbs/gal (24 g/L)

**Solids:**  
Volume: 69 +/- 2%

Class "A" non-combustible, none toxic and carrying a V.O.C. below any US Standard

**Practical coverage:**  
Apply at 300-400 sq ft/gal (7-10 m<sup>2</sup>/L)  
Actual coverage depending on type and structure of substrate and application method

**Dry Time:**  
77°F (25°C) & 50% RH:  
To touch – 15 minutes  
To recoat – ½ hour



FINISHES  
PAINTING (08900)

! Read Label and Material Safety Data Sheet Prior to Use.  
See other cautions on last page.

[www.cpfaruba.com](http://www.cpfaruba.com)

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## SURFACE PREPARATION

Fill and level all holes, cracks or open joints with Silica Tec Plastec. All areas should be clean, sound and free of flaking paint or any substances such as oil, grease and dirt. Prepare previously painted surfaces with this product

### UNPAINTED SURFACES

**Wood** - Sand to a smooth surface, then prime wood with Camarol primer.

**Drywall** – Prepare drywall to industry acceptable standards for hanging vinyl wall covering. Remove excess gypsum compound dust. Dampen surface slightly with a light spray mist of water prior to application of acrylic wall coatings materials.

**Concrete, Plaster and Masonry** - Cure for 30 days before painting. Poured concrete or pre-cast concrete needs chemical cleaning or a light sand blasting. Rinse completely with water and allow to fully dry. Remove loose aggregate and prime with this product. For concrete block, fill and level with Silica Tec Plastec

**Steel, galvanized metal and aluminum** - Clean off oils, then prime with a galvanized primer.

## DIRECTIONS FOR USE

**Tools** - Use a 1/2" or larger nap roller [lamb's wool rollers recommended for the professional] and a quality brush.

**Painting & Cleaning** – No thinning required for roller applications. Thinning allowed with water (0-10%) if necessary. Do not install if rain, snow, heavy dew or lower temperatures are expected within two hours of painting. Dampen roller slightly with water. Clean hands and tools with warm water. Clean spills right away with a damp cloth.

## SHIPPING

**Freight Classification:**

Paint, Freezable

**Packaging:**

1 gallon (3.785L)  
5 gallon (18.925 L)

**Flash Point:**

None

## ⚠ LIMITATIONS OF LIABILITY

The information in this data sheet is based on laboratory tests we believe to be accurate and is intended for guidance purposes only. All recommendations or suggestions relating to the use of the products made by Caribbean Paint Factory Aruba, whether in technical documentation, or in response to a specific inquiry, or otherwise, are based on data which to the best of our knowledge are reliable. The products and information are designed for users having the requisite knowledge and industrial skills and it is the end user's responsibility to determine the suitability of the product for its intended use. Caribbean Paint Factory Aruba has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Caribbean Paint Factory does therefore not accept liability arising from loss, injury or damage resulting from such use or the contents of this data sheet (unless there are written agreements stating otherwise) The data contained herein are liable to modification as a result of practical experience and continuous product development. This data sheet replaces and annuls all previous issues and it is therefore the user's responsibility to ensure that this sheet is current prior to using the product. The English text of this document shall prevail over any translation thereof.

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