# SILICA TEC PLASTEC

High Performance Interior & Exterior Seamless Coating 8235-X

## **DESCRIPTION**

A high solids finish with the consistency of wet plaster. Used as a skimm- or final coat for both roller and spray applied finishes in the Silica Tec Coatings System. Plastec is applied to approximately 30 mills (750 microns) thickness with a lambs wool / texture roller sleeve and treated with hand tools (transparent blades) for final finish. Is also used as a skimm coat applied to approximately 80 mills (2 mm] thickness with stainless steel throwels. Features a strong adhesion with almost any building material commonly used in the construction industry.

#### **FEATURES**

- Extremely durable.
- Extreme hiding power.
- Excellent adhesion.
- High perm rate through breathable coatings matrix structure.
- Improves the strength of dry wall
- Wash able.
- Very low V.O.C.
- Formulation engineered to eliminate virtually all food sources for organism growth.
- Mold and mildew warranted.
- 80% as tough as mild steel.
- Significantly longer life cycle than vinyl wall covering and/or paint.

## **COMPOSITION**

- 100% Acrylic Resin in combination with Advanced Technology.
- Titanium Dioxide and extender pigments.
- Not manufactured with lead or mercury containing materials.

## SPECIFICATION DATA

#### Color:

White & Custom colors

#### Finish:

Flat

#### Clean up solvent:

Tap water

#### Density:

1.09 g/cm<sup>3</sup>

#### VOC:

0.20 lbs/gal (24 g/L)

#### Solids:

Volume: 65 +/- 2%

Class "A" non-combustible, none toxic and carrying a V.O.C. below any US Standard

#### Practical coverage:

Apply at 300-400 sq ft/gal (7-10 m²/L) Actual coverage depending on type and structure of substrate and application method

#### **Dry Time:**

77°F (25°C) & 50% RH: To touch – 15 minutes To recoat – ½ hour



Read Label and Material Safety Data Sheet Prior to Use. See other cautions on last page.

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### **SURFACE PREPARATION**

Fill and level all holes, cracks or open joints with Silica Tec Plastec. All areas should be clean, sound and free of flaking paint or any substances such as oil, grease and dirt.

#### **NEW SURFACES**

**Wood** - Sand to a smooth surface, then prime wood with Camarol primer.

**Drywall** – Prepare drywall to industry acceptable standards for hanging vinyl wall covering. Remove excess gypsum compound dust. Dampen surface slightly with a light spray mist of water prior to application of texture coating materials. For damaged drywall or after removal of old wall covering apply Euro Fix Special.

**Concrete, Plaster and Masonry** - Cure for 30 days before painting. Poured concrete or pre-cast concrete needs high pressure cleaning or light sanding to remove any [chemical] residue. Rinse completely with water and allow to fully dry. Remove loose aggregate and skimm/prime with this product. For smooth placed concrete block, fill and level with this product.

Steel, galvanized metal and aluminum - Clean off oils with mineral spirits, then prime with a galvanized primer.

#### PREVIOUSLY PAINTED SURFACES

Clean surface with a solution of 16 oz (473 mL) liquid household bleach and 2 oz (59 mL) non-ammoniated liquid detergent per gallon (3.785 L) to remove oils, dust, etc. Lightly sand surface to improve adhesion of primer. All previously painted surfaces must be sound with the paint film firmly adhered. Test adhesion of paint to substrate prior to application of texture coating.

# **DIRECTIONS FOR USE**

**Tools** - Use a 1/2" or larger nap roller [lambs wool rollers recommended for the professional] and quality brush. Duturo or Red Devil blades frequently cleaned with damp sponges are used to create final finish.

**Painting & Cleaning** – No thinning necessary for roller applications. Thinning allowed with water (0-10%). Do not install if rain, snow, heavy dew or lower temperatures are expected within two hours of painting. Dampen roller slightly with water. Clean hands and tools with warm water. Clean spills right away with a damp cloth

#### **SHIPPING**

Freight Classification: Packaging: Flash Point:

Paint, Freezable 1 gallon (3.785L) None

5 gallon (18.925 L)

# (!) LIMITATIONS OF LIABILITY

The information in this data sheet is based on laboratory tests we believe to be accurate and is intended for guidance purposes only. All recommendations or suggestions relating to the use of the products made my Caribbean Paint Factory Aruba, whether in technical documentation, or in response to a specific inquiry, or otherwise, are based on data which to the best of our knowledge are reliable. The products and information are designed for users having the requisite knowledge and industrial skills and it is the end user's responsibility to determine the suitability of the product for its intended use. Caribbean Paint Factory Aruba has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Caribbean Paint Factory does therefore not accept liability arising from loss, injury or damage resulting from such use or the contents of this data sheet (unless there are written agreements stating otherwise) The data contained herein are liable to modification as a result of practical experience and continuous product development. This data sheet replaces and annuls all previous issues and it is therefore the user's responsibility to ensure that this sheet is current prior to using the product. The English text of this document shall prevail over any translation thereof.

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